AMENDMENT UNDER 37 C.F.R. § 1.111 U.S. Application No. 09/772,955

Attorney Docket No. Q62734

On page 9, the paragraph beginning at line 31 is changed as follows:

"Next, at step 1005, the pressurizing unit 2 is operated, that is, the pressurizing actuators 22-1, 22-2 and 22-3 are individually driven by the feedback of the output signals of the pressure sensors 24-1, 24-2 and 24-3. In this case, each of the values of the output signals of the pressure sensors 24-1, 24-2 and 24-3 is brought close to a value which is one third of an initial total pressure such as 60 kgf, so that the pressure within each of the LCD panels P is made uniform."

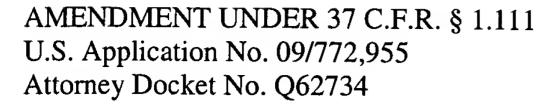
On page 10, the paragraph beginning at line is changed as follows:

"Next, at step 1007, the pressurizing unit 2 is operated, that is, the pressurizing actuators 22-1, 22-2 and 22-3 are individually driven by the feedback of the output signals of the pressure sensors 24-1, 24-2 and 24-3. In this case, each of the values of the output signals of the pressure sensors 24-1, 24-2 and 24-3 is gradually increased to a value such as about 0.2 to 5 kg/cm², so that the pressure within each of the LCD panels P is also made uniform. Simultaneously, since liquid crystal is poured from the liquid crystal injection openings OP of the LCD panels P, the wiping unit 3 is operated to wipe up the poured liquid crystal. While the wiping unit 3 is being operated four times, the pressurizing unit 2 is operated, so that the values of the output signals of the pressure sensors 24-1, 24-2 and 24-3 are gradually decreased to a value such as 1 kg/cm², to stop the liquid crystal from being poured."

On page 10, the paragraph beginning at line 30 is changed as follows:

"Next, at step 1009, the pressurizing unit 2 is operated, that is, the pressurizing actuators 22-1, 22-2 and 22-3 are individually driven by the feedback of the output signals of the pressure sensors 24-1, 24-2 and 24-3. In this case, each of the values of the output signals of the pressure

2



l, l Color

sensors 24-1, 24-2 and 24-3 is gradually decreased to zero, so that the pressure within each of the LCD panels P is also made uniform. Thus, the liquid crystal injection openings OP of the LCD panels P are completely sealed."